

## Novel Eudragit®-based polymeric nanoparticles for sustained release of simvastatin

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This paper reports on the development of nanoparticles aiming at the *in vitro* controlled release of simvastatin (SVT). The nanoparticles were prepared by the nanoprecipitation method with polymers Eudragit® FS30D (EDGFS) or Eudragit® NE30D (EDGNE). EDGFS+SVT nanoparticles showed mean size of 148.8 nm and entrapment efficiency of 76.4%, whereas EDGNE+SVT nanoparticles showed mean size of 105.0 nm and entrapment efficiency of 103.2%. Infrared absorption spectra demonstrated that SVT incorporated into the polymer matrix, especially EDGNE. Similarly, the differential scanning calorimeter (DSC) curve presented no endothermic peak of fusion, indicating that the system is amorphous and the drug is not in the crystalline state. The maintenance of SVT in the amorphous state may favor its solubilization in the target release sites. In the *in vitro* dissolution assay, the SVT incorporated into the EDGFS+SVT nanoparticles showed a rapid initial release, which may be related to the pH of the dissolution medium used. Regarding the EDGNE+SVT nanoparticles, the *in vitro* release occurred in a bimodal behavior, i.e., an initial “burst” followed by a sustained delivery, with the kinetics of drug release following Baker-Lonsdale’s mathematical model. All these features suggest the nanoparticulate system’s potential to modulate SVT delivery and enhance its bioavailability.

**Keywords:** Simvastatin. Nanoparticles. Poly-methylmethacrylate. Dissolution. Drug delivery systems.

### INTRODUCTION

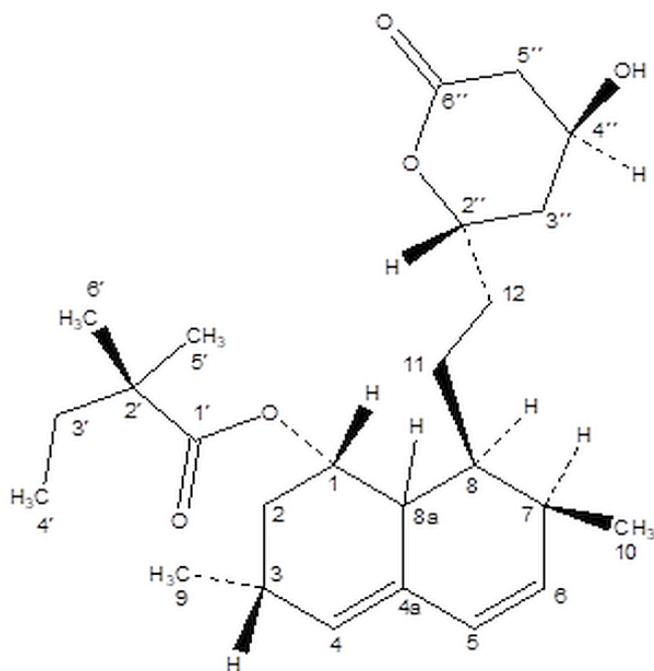
Simvastatin (SVT) (Figure 1) is a drug that belongs to a class of substances called statins, commonly used to reduce the production of cholesterol. It acts by suppressing the endogenous cholesterol biosynthesis as a function of the competitive inhibition of 3-hydroxy-3-methylglutaryl coenzyme-A (HMG-CoA) reductase – an enzyme that catalyzes the initial and rate-limiting step of the production of cholesterol. This inhibition contributes to the control of hypercholesterolemia, which is one of the risk factors for the development of atherosclerosis (Stone *et al.*, 2014; Da Cruz *et al.*, 2017).

In conventional therapy, SVT have been orally administered by mean of polymer coated tablets in daily doses ranging from 10 up to 80 mg. SVT has low solubility and high permeability (65 – 85%) in the gastrointestinal tract (GIT). Owing to these characteristics, SVT is included in Class II of the Biopharmaceutical Classification System (BCS) guidance. In Class II, drug dissolution in the GIT is considered the rate-limiting step for oral bioavailability (Fattahi *et al.*, 2016).

The SVT is a lipophilic natural statin, administered in its lactone form which has to be metabolized in the liver to become available for binding with HMG-CoA reductase inside hepatocytes and thus act as lipid-lowering drug. For that, after being released from a formulation in the intestine or any other delivery route, SVT is transported thorough the plasma membrane by passive diffusion to inside the liver, where is

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metabolized by the cytochrome P450 family of enzymes, more specifically by CYP3A4 (Cunha e Rocha, Pereira, Rodrigues, 2018).



**FIGURE 1** - Molecular structure of simvastatin (SVT) or 8 - [2 - (4-hydroxy-6-oxo-oxan-2-yl) ethyl] - 3, 7-dimethyl-1, 2, 3, 7, 8, 8a - hexahydronaphthalene-1-yl] -2, 2 - dimethylbutanoate (IUPAC) [(1S,3R,7S,8S,8aR)-8-[2-[(2R,4R)-4-hydroxy-6-oxo-oxan-2-yl]ethyl]-3,7-dimethyl-1,2,3,7,8,8a-hexahydronaphthalen-1-yl] 2,2-dimethylbutanoate.

Nighttime administration of SVT is required due to its short half-life (1.9 – 3 h) and the steroid synthesis is more active during the night (Taha, 2016). Such drug also possess low bioavailability of SVT (< 5%) and, to achieve the desired effects, a higher dose can be administered, significantly increasing the possibility of adverse and/or toxic effects, which may be directly associated with reduced adherence to treatment (Thompson *et al.*, 2016).

Typically, the low bioavailability of SVT has been attributed to: i) first-pass metabolism by the liver; ii) clearance within the gastrointestinal tract; iii) limited cell permeability; and iv) limited aqueous solubility. Although, paradoxically, the great first-pass uptake of the drug (78 – 97%) contributes to its low bioavailability, it drives the LDL-C lowering properties since the liver is the main site of endogenous cholesterol synthesis (Korani *et al.*, 2018). Thereby, developing a stable delivery system for SVT with enhanced bioavailability

following administration displays a complex task and a great challenge for pharmaceutical scientists.

As long as the hepatic cholesterogenesis is a key point of SVT action, a liver-targeted delivery system which enable enhanced uptake into hepatocytes would be of great interest for clinical practice. In this pursuit, an ideal SVT delivery system should be able to enhance hepatic bioavailability by an efficient drug transport through the intestinal and mucosal barriers and an optimized intrahepatic release of such drug (Petyaev, 2015).

By meeting these basic requirements, polymeric nanoparticles and other nanometric delivery systems which enable a targeted and controlled release of statins have been considered a step forward in the treatment hypercholesterolemia as compared to the conventional dosage forms (Shilpi *et al.*, 2017; Alshora *et al.*, 2018). This may be explained in basis of their capability to: i) diminish fluctuations in the drug plasma concentration; ii) provide an enhanced hepatic bioavailability of such drugs by increasing their uptake by absorptive endocytosis; and iii) lowering exposure of peripheral tissues to the statins (Petyaev, 2015). Besides the improvement in the drug effects, the beneficial aspects achieved by nanotechnology would include decreased dosing, minimized side-effects and raised patient compliance and adhesion to the treatment (Korani *et al.*, 2018).

Polymers used in nanoparticle preparation can be biodegradable or non-biodegradable. In the human body, biodegradable polymers are known to undergo random hydrolysis of covalent bonds, especially ester bonds, thereby reducing the molar mass of the polymer. The reduced molar mass causes the nanoparticulate system to collapses and undergo bioerosion, with consequent loss of its physical integrity. The resulting fragments have greater solubility, are not toxic, and are metabolized and eliminated naturally by the organism. Examples of these polymers include polyesters from lactic acid and from glycolic acid (Basu *et al.*, 2016).

Non-biodegradable polymers, in turn, can be exemplified by polyacrylates and polymethylmethacrylates (commercially known as Eudragit®). These polymers, when forming nanometric systems, may be used in a broad range of targeted drug delivery systems, with a tendency for matrix dissolution in the body (Niranjan Patra *et al.*, 2017). The release mechanism of an entrapped drug can be based on matrix bioerosion, diffusion or the combination of both. It depends on the chemical nature of the polymer (Bal, Sengupta, Murthy, 2013; Gültekin, Değim, 2013).

In this paper, we have advanced novel Eudragit®-based nanoparticles for sustained release of SVT. Despite the extensive research regarding the development of nanoparticles for enhancing the oral bioavailability of low solubility drugs, the use of Eudragit® polymers for developing SVT nanoparticles have not been reported so far. This reinforces the innovative degree of our drug delivery systems. The Eudragit® FS30D (EDGFS) and Eudragit® NE30D (EDGNE) were selected as nanoparticle-forming polymers. The selection of these polymers drew on the possibility of semipermeable matrix formation (EDGNE) and pH-dependent dissolution (EDGFS) as a way to obtain controlled release systems for SVT (Shah *et al.*, 2017; Naiserová *et al.*, 2018). The Eudragit® NE30D nanoparticles (Nano EDGNE+SVT) stand out as a feasible strategy for controlling the release rate of SVT and may be useful for enhancing the bioavailability of such drug.

## MATERIAL AND METHODS

SVT was purchased from Galena Química e Farmacêutica Ltda (Campinas, SP, Brazil); EDG NE30D (EDGNE) or poly-ethylacrylate-co-methylmethacrylate (2:1) and EDG FS30D (EDGFS) or poly-methylacrylate-co-methylmethacrylate-co-methacrylic acid (7:3:1) were purchased from Almapal S/A (São Paulo, SP, Brazil); and hydrophilic non-ionic surfactant Polaxamer® 407 (P407) was purchased from Embrafarma Produtos Químicos e Farmacêuticos Ltda. (São Paulo, SP, Brazil). All other chemicals were analytical reagent grade.

### Preparation of the nanoparticles

For the preparation of the nanoparticles, the nanoprecipitation technique described elsewhere was used (Fessi *et al.*, 1989). Briefly, 0.100 g of P407 was weighed and then dissolved in 20 mL distilled water. Separately, 0.100 g of polymer (EDGFS or EDGNE) and 0.05 g of SVT were weighed and then dissolved in 10 mL of acetone. The compounds were homogenized until a clear organic solution was obtained. Afterwards, the organic solution was poured into the aqueous solution and agitated by magnetic stirring (120 rpm), with the aid of a glass syringe barrel. The suspension formed was evaporated under vacuum using a rotary evaporator (Rotavapor® R-111, Büchi Laboratory Equipment, Switzerland) to remove acetone and obtain an aqueous suspension of nanoparticles. The product remained

frozen (-20 °C) until lyophilization. In parallel, the nanoparticle preparation procedure was performed without SVT, which resulted in the formulations used as negative control.

### Determination of nanoparticles size distribution, polydispersity index (PDI) and Zeta potential (ZP)

Dynamic light scattering (DLS) measurements were performed on a Malvern® Instruments Zetasizer® ZS Nano Series particle analyzer (Malvern, UK) in which the samples were subjected to a He-Ne laser beam of 632.4 nm wavelength. In all experiments, ultrapure water obtained from a MilliQ® system (Millipore®, Bedford, MA, USA) was used for preparing the samples. The experiments were performed in triplicate. The obtained data were analyzed with Zetasizer software v6.20.

### Determination of SVT content

The quantification of SVT was performed by ultraviolet (UV) absorption spectroscopy using a UV-VIS spectrophotometer (190-1100 nm) model 1600 UV (NOVA Instruments, São Paulo, SP, Brazil). The selected wavelength was 238 nm (Yu *et al.*, 2017).

The entrapment efficiency of simvastatin was determined by direct method (Zhang *et al.*, 2017). Briefly, the different formulations were determined by centrifugation of the samples at 14,000 g, at 15 °C, for 30 min. The supernatant was filtered and the amount of free simvastatin determined. All measurements were performed in triplicate. The Entrapment Efficiency (EE, %) was calculated according to the following equation:

### Physicochemical characterization by absorption spectroscopy in the infrared region (FT-IR)

By means of absorption spectroscopy in the infrared region (4000-650 cm<sup>-1</sup>), the Spectrum One ATR (Perkin Elmer, Massachusetts, IL, USA) equipment was used to analyze samples of SVT, polymer (EDGFS or EDGNE), nanoparticles formed only by polymer (Nano EDGFS or Nano EDGNE), and nanoparticles combining polymer EDG and SVT (Nano EDGFS+SVT or Nano EDGNE+SVT). The resulting spectra are the average of 32 scans carried out at a resolution of 4 cm<sup>-1</sup>.

## Differential Scanning Calorimetry (DSC)

DSC experiments were simultaneously performed in a Thermogravimetric Analyzer (TGA) SDT-Q600 (TA Instruments, New Castle, DE, USA) under nitrogen atmosphere, at an approximate flow of 50 mL.min<sup>-1</sup>. The samples were weighed in alumina crucibles and heated from 25 to 250 °C at a heating rate of 10 °C.min<sup>-1</sup>. The obtained data were analyzed with TA Instruments Universal Analysis 2000 software and were later plotted using Origin® Pro 8.0 software package (OriginLab Corporation, Northampton, MA, USA).

## *In vitro* release of SVT from Eudragit®-based nanoparticles

The *in vitro* release assay of SVT was adapted from the pharmacopoeial monograph method described for dissolution test for SVT tablets (Marinho *et al.*, 2011). The dissolution medium used was a phosphate buffer (0.05 mol.L<sup>-1</sup>) of pH 7.0, containing sodium lauryl sulfate (0.5% w.v<sup>-1</sup>).

In order to attain sink conditions, 5 mg of pure SVT or samples of nanoparticles containing 5 mg SVT (equivalent to 25 mg of Nano EDGNE+SVT and 33 mg of Nano EDGFS+SVT) were dispersed into the dissolution medium (900 mL), using the USP type II dissolution apparatus (paddles), at a stirring speed of 50 rpm and 37 °C ± 1 °C for 5 hours. At predetermined time-points (i.e., 10, 20, 30, 45, 60, 120, 180 and 300 min), 5 mL samples were collected, filtered through a 0.22 µm filter (Millipore®, Bedford, MA, USA), and then analyzed by absorption spectrophotometry in the ultraviolet region at 238 nm. There was no need for dilution prior to analysis. An equivalent amount of dissolution medium was placed in the dissolutor after each sample withdrawal. The experiments were performed in at least three replicates. Several mathematical models were evaluated in order to predict the drug release kinetics from the nanoparticles. Drug release mechanism was determined by means the diffusional exponent (n) from the “Peppas equation” (Siepmann, Peppas, 2011).

In order to compare the dissolution profiles of the pure drug (SVT), Nano EDGNE+SVT and Nano EDGFS+SVT, the mean drug release amounts (n = 3) vs. time were plotted. Furthermore, the Similarity Factor (F2), was calculated as follows (Brasil, 2010):

$$F2 = 50 \times \log \left\{ \left[ 1 + \left( \frac{1}{n} \right) \sum_{t=1}^n (Rt - Tt)^2 \right]^{-0.5} \times 100 \right\}$$

n, is the number of samples withdrawn; Rt, the released amount of drug at t time, obtained for the SVT; Tt, the released amount of drug at t time, obtained for the formulation in test.

## Statistical analysis

The data are presented as the mean ± standard deviation (SD). The average of two populations was compared by the Student's t-test. The data of three or more populations were compared by analysis of variance (ANOVA) with a subsequent parametric Tukey test. In all of these analyses, p values < 0.05 at 95% confidence interval were considered significantly different.

GraphPad Instat 5.0 software (GraphPad Software Inc., CA, USA) was used for data analysis.

## RESULTS AND DISCUSSION

The method selected for preparing the polymeric nanoparticles i.e., nanoprecipitation, has been widely used by both the academic and industrial communities for the development of pharmaceutical and agricultural products as innovative and eco-friendly solutions. The main reasons for preferring the nanoprecipitation technique over the others used in the preparation of polymeric nanoparticles are the easiness and promptness of obtainment, good reproducibility, low organic solvent consumption and exposure for the manufacturer, affordability and easiness of scaling-up (Rivas *et al.*, 2017).

By this method, nanoparticles were formed spontaneously when the organic phase containing one of the polymers (EDGFS or EDGNE) plus SVT dissolved in acetone is poured into the aqueous solution containing surfactant P407, agitated by magnetic stirring, thus resulting in a milky-looking suspension. By mixing the organic with the aqueous solution, a spontaneous dispersion of the organic phase has taken place, forming opalescence systems due to miscibility of both solvents. This process is followed by removal of the organic solvent under reduced pressure to obtain nanoparticles suspended in water (Crucho, Barros, 2017).

Agitation of the system is the key step for obtaining the nanoparticles and must be performed before solvent diffusion and polymer precipitation; hence, droplets of colloidal dimensions can be obtained. Non-ionic

surfactant P407 is also important because it stabilizes and keeps the system dispersed (Sharma, Madan, Lin, 2016).

### The size distribution, PI and ZP of the polymeric nanoparticle

Nanoparticles are solid, colloidal particles with size range within 10 nm to 1000 nm; however, for nanomedical application, the preferential size is less than 200 nm (Biswas *et al.*, 2014; Rizvi, Saleh, 2018). However, the Zeta potential of these nanoparticles can be positive or negative, depending on the nature of the polymer, drug or material used to modify the surface charge of the system (Reisch *et al.*, 2015). Zeta potential measurements are used to analyze the colloidal stability and the surface charge of nanoparticles (Prabha, Raj, 2016). Table I displays the mean diameter, Polydispersity Index (PDI) and the Zeta Potential (ZP) of the nanoparticles prepared.

It is possible to assert that the selected method produced nanoparticles of diameter less than 200 nm. Noteworthy, it have been described that polymeric nanoparticles with diameter less than 200 nm present enhanced uptake by Caco-2 and Caco-2/HT-29 cells (Banerjee *et al.*, 2016), and also would be able to cross the hepatocyte membrane and enhance liver retention of SVT.

EDGNE and EDGNE+SVT nanoparticles showed mean sizes with no statistically significant difference ( $p > 0.05$ ), which suggests that SVT did not interfere in or modify the dimensional structure of the nanoparticles.

As for the mean size of EDGFS+SVT nanoparticles, a significant diameter increase ( $p < 0.001$ ) was observed when compared to that of EDGFS nanoparticles. In this case, the drug was able to modify the dimensional structure of EDGFS nanoparticles. Some researchers have pointed out that the viscosity of the dispersed phase can be related to the size distribution, where, often increasing the viscosity of the organic phase, the mean size also increases (Pongpaibul, Whitworth, 1986; Chong-Kook, Mi-Jung, Kyoung-Hee, 1994).

Polydispersity index (PDI) characterizes the disperse systems with respect to the deviation from the average size. The PDI values observed for the formulations were lower than 0.26. Lower PDI indicated good dispersibility, a prerequisite of good stability (Cheng, Sun, Gong, 2018; Danaei *et al.*, 2018) indicating that the nanoparticles were homogenous and had narrow size distribution. The qualitative-quantitative composition and method of preparation of the nanoparticles are determinants of the mean diameter and the polydispersity of the particles (Sharma, Madan, Lin, 2016).

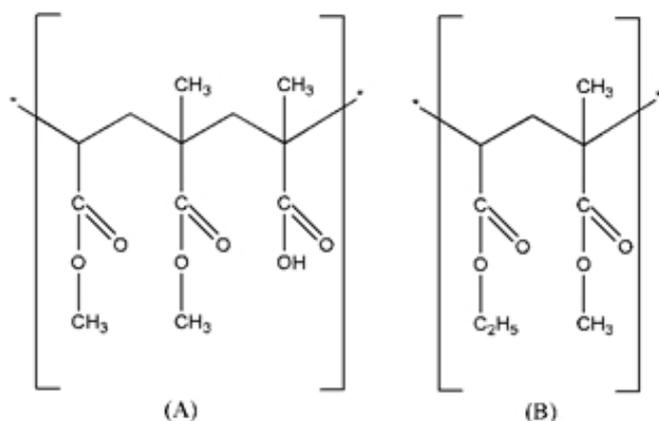
With respect to the ZP of each system, it is known that this value is a result of the combination of the materials used, where the drug and the polymers are the main components in the formulations, capable of influencing the Zeta potential. A relatively high Zeta potential value is important to maintain the physicochemical stability of the colloidal suspension, since large repulsive forces tend to avoid aggregation due to occasional collisions of adjacent nanoparticles (Vinayagam, Varadavenkatesan, Selvaraj, 2017)

**TABLE I** - Mean diameter and Zeta potential of the Eudragit® nanoparticles unloaded and loaded with SVT

	Nano EDGFS	Nano EDGNE	Nano EDGFS+SVT	Nano EDGNE+SVT
Diameter (nm)	70.5 ± 2.44	110.9 ± 2.04 <sup>a</sup>	148.8 ± 20.8	105.0 ± 12.35 <sup>a</sup>
Zeta Potential (µv)	-15.4 ± 0.42 <sup>ab</sup>	-14.1 ± 0.65 <sup>ac</sup>	-23.5 ± 4.22	-15.1 ± 0.89 <sup>bc</sup>
Polydispersity Index (-)	0.083 ± 0.023	0.225 ± 0.014 <sup>ab</sup>	0.256 ± 0.007 <sup>ac</sup>	0.245 ± 0.043 <sup>bc</sup>

Mean ± standard deviation (SD);  $n \geq 3$ ; unloaded Eudragit® FS30D nanoparticles (Nano EDGFS); unloaded Eudragit® NE30D nanoparticles (Nano EDGNE); simvastatin-loaded Eudragit® FS30D nanoparticles (Nano EDGFS+SVT); simvastatin-loaded Eudragit® NE30D nanoparticles (Nano EDGNE+SVT). The values were analyzed by one-way analysis of variance (ANOVA) and the post hoc Tukey's test, with significance set at  $p < 0.05$ . No significant differences were observed if mean is quoted with the same letter.

This study verified that all nanoparticles showed a negative Zeta potential, which may be likely attributed to the presence of ionized carboxyls in EDGFS or due to non-esterified carboxyls still remaining in EDGNE (Figure 2). With the presence of SVT, there was a significant variation of the Zeta potential only for EDGFS+SVT nanoparticles, suggesting that the drug was able to change the surface charge of the nanosphere.



**FIGURE 2** - Monomer of Eudragit® FS30D (A) and Eudragit® NE30D (B).

### Entrapment efficiency of SVT

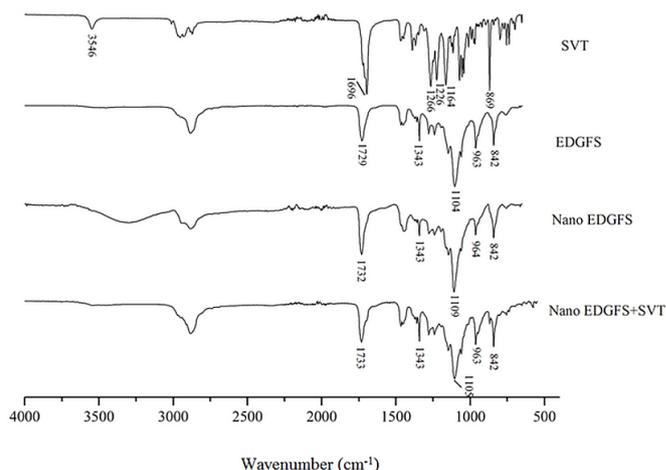
The entrapment efficiency of SVT in the nanoparticles was 76.4% ( $\pm 3.8$ ) for EDGFS+SVT and 103.2% ( $\pm 2.2$ ) for EDGNE+SVT ( $p < 0.05$ ). In both cases, the entrapment efficiency was high due to the low solubility of SVT in the aqueous medium. The amount of drug encapsulated in a nanoparticle may be correlated primarily to their affinity with the organic or aqueous phase during the preparation process. The O/W partition coefficient, which is 4.68 for SVT, evinces a strong tendency to maintain the drug in the organic phase of the system. In addition, the greater the affinity of the drug with the polymer, the greater proportions thereof will be associated with the nanoparticles and the higher the entrapment efficiency (Yu *et al.*, 2017).

### Characterization by FT-IR

Figures 3 and 4 show the absorption spectra in the infrared region of SVT, polymers (EDGFS or EDGNE), nanoparticles formed only by a polymer (EDGFS or

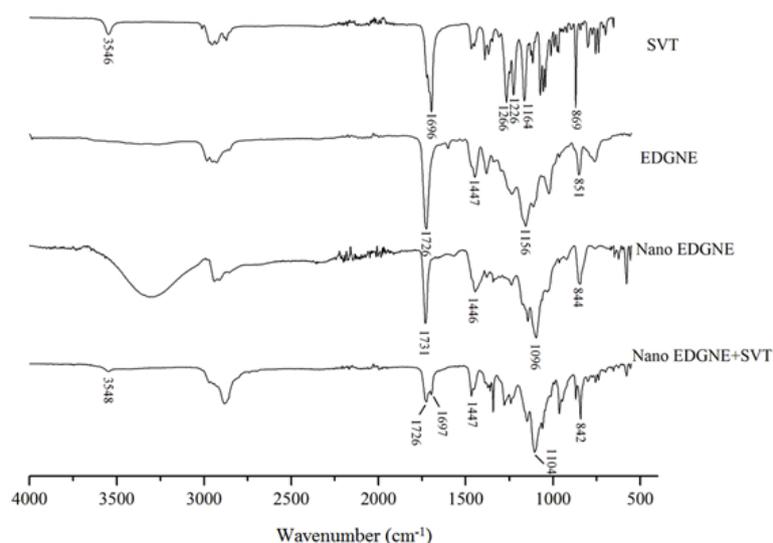
EDGNE nanoparticles), and nanoparticles combining a polymer and SVT (EDGFS+SVT or EDGNE+SVT nanoparticles). Moreover, the Table II displays the assignments of the main bands regarding the absorption spectra in the infrared of SVT.

The interpretation of the respective infrared spectra, for the systems prepared either with EDGFS or EDGNE, demonstrated that in EDGFS+SVT nanoparticles (Figure 3) the band is not perceived at 3546  $\text{cm}^{-1}$  ( $\nu(\text{O-H})$ ), while in EDGNE+SVT nanoparticles (Figure 4) the band can be seen at 3548  $\text{cm}^{-1}$ . This band can be assigned specifically to SVT, indicating partial presence of the drug in the crystalline state (Cejka *et al.*, 2003) on the surface of the nanoparticle EDGNE+SVT.



**FIGURE 3** - Comparison of absorption spectra in the infrared region for simvastatin (SVT), Eudragit® FS30D (EDGFS), unloaded Eudragit® FS30D nanoparticles (Nano EDGFS) and simvastatin-loaded Eudragit® FS30D nanoparticles; (Nano EDGFS+SVT).

Another band that indicates the presence of SVT on the surface of EDGNE+SVT nanoparticles is 1697  $\text{cm}^{-1}$  ( $\nu(\text{C=O})$ ), assigned to lactone carbonyl stretching of SVT so that EDGNE+SVT nanoparticles contain a significant amount of SVT on their surface. Conversely, no band assigned to SVT was observed in the spectrum of EDGFS+SVT nanoparticles. This indicates that SVT may be somewhat more entrapped and less exposed on the surface of nanoparticles with the use of EDGFS.



**FIGURE 4** - Comparison of absorption spectra in the infrared region for simvastatin (SVT), Eudragit® NE30D (EDGNE), unloaded Eudragit® NE30D nanoparticles (Nano EDGNE) and simvastatin-loaded Eudragit® NE30D nanoparticles (Nano EDGNE+SVT).

**TABLE II** - Assignments for the main bands in the SVT infrared spectrum of simvastatin-loaded polymeric nanoparticles

Wavenumber (cm <sup>-1</sup> )	Assignments*
3547	Alcohol O-H Stretch
1696	Ester C=O Stretch (lactone – C6")
1266	Ester C-O-C asymmetric bend
1164	Ester C-O-C asymmetric bend
869	Trisubstituted alkene C-H bend

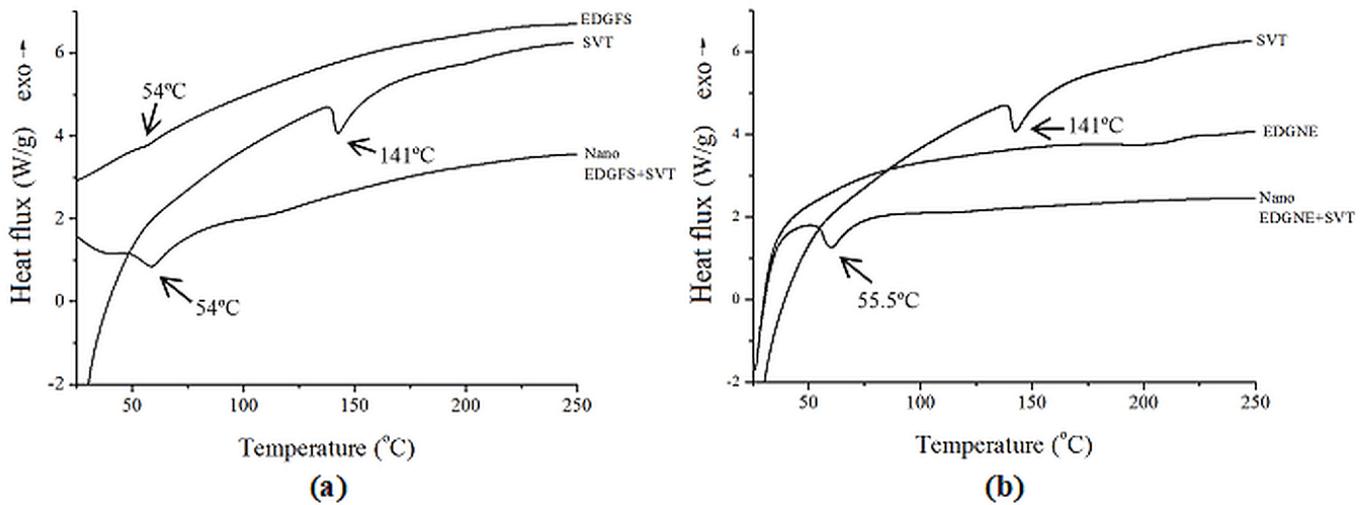
\*Silverstein, Webster, Kiemle, 2006.

### Thermal behavior as determined by DSC

Another technique used herein to characterize the nanoparticles was Differential Scanning Calorimetry (DSC). The DSC profiles of the samples are shown in Figures 5a and 5b. The fusion of SVT was identified at 141 °C. The disappearance of this fusion peak would be useful to track the inclusion of SVT in the nanosphere and would also indicate the possible amorphous state of the material. This is desired because the amorphous

condition should contribute to the dissolution rate of the drug. The endothermic fusion of SVT in EDGFS+SVT (Figure 5a) and EDGNE+SVT (Figure 5b) nanoparticles was not identified, which indicates entrapment of the drug and amorph behavior of the nanoparticulate system.

The analysis of the thermograms also allowed observing the glass transition of the polymers used to prepare the nanoparticles. EDG has been described as having a glass transition temperature of approximately 54 °C (Graeser *et al.*, 2008).

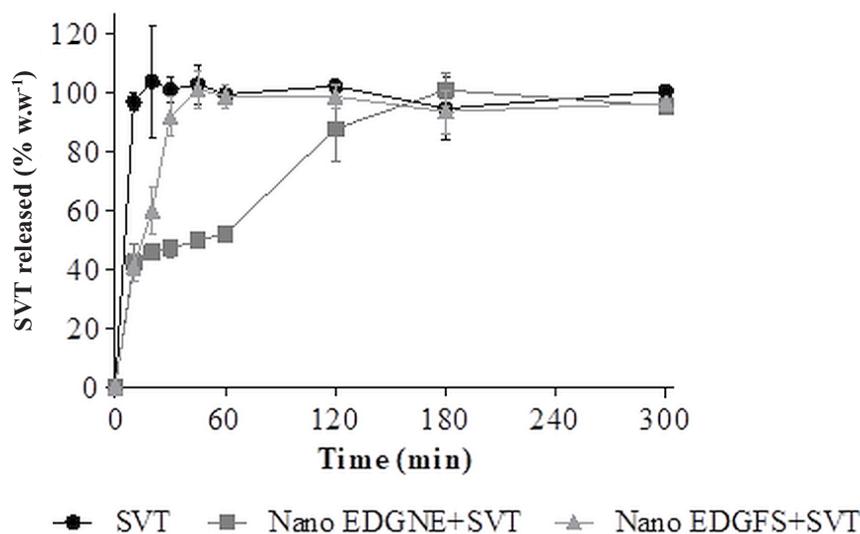


**FIGURE 5** - DSC curves for simvastatin (SVT), Eudragit® FS30D (EDGFS), simvastatin-loaded Eudragit® FS30D nanoparticles (Nano EDGFS+SVT) (a), Eudragit® NE30D (EDGNE) and simvastatin-loaded Eudragit® NE30D nanoparticles (Nano EDGNE+SVT) (b), obtained under a dynamic atmosphere of N<sub>2</sub>, flow rate of 50 mL min<sup>-1</sup> and heating rate of 10 °C min<sup>-1</sup>.

### In vitro release testing

Drug release from nanoparticles is an important step in the development of effective formulations (Gültekin, Değim, 2013). *In vitro* drug release has been regarded as a parameter to assess formulation safety and efficacy, being used to reflect the *in vivo* behavior

(Souza, 2014). *In vitro* testing helps to select the most appropriate systems for a future *in vivo* release testing. The profiles of SVT release from the nanoparticles prepared with polymers EDGFS and EDGNE are shown in Figure 6, which also displays the release of pure SVT for comparison.



**FIGURE 6** - Release profile of nonencapsulated simvastatin (SVT) and SVT incorporated into Nano EDGFS+SVT and Nano EDGNE+SVT. USP type II dissolution apparatus (paddles), 900 mL of phosphate buffer (0.05 mol.L<sup>-1</sup>) pH 7.0, plus sodium lauryl sulfate (0.5% w.v<sup>-1</sup>), 37 °C ± 1 °C, 50 rpm (n=3).

The analysis of the profiles demonstrated that non-encapsulated SVT (pure drug), used as a positive control for dissolution, reaches a 100% dissolution level 10 minutes after test start. Such a rapid dissolution of SVT was only possible because of the sodium lauryl sulfate surfactant present in the dissolution medium. We have calculated the F2 values to measure the similarity between the dissolution profiles achieved for SVT and Nano EDGFS+SVT and Nano EDGNE+SVT. The obtained results were: 17.1 when comparing SVT with Nano EDGNE+SVT; 28.3 when comparing SVT with Nano EDGFS+SVT; and 24.8 when comparing Nano EDGNE+SVT with Nano EDGFS+SVT. Once all these values were lower than 50, from these findings it is possible to assert that the dissolution assay proposed herein was remarkably discriminative, i.e., the experimental conditions did not affect the SVT dissolution rather the pharmaceutical technology that have been used for controlling its release.

The release of SVT from EDGFS+SVT nanoparticles, however, occurs almost completely at approximately 50 minutes after test start. One of the reasons for this behavior is the pH used in the dissolution medium, as EDGFS is insoluble at a pH less than 7.0, but is soluble at a pH greater than 7.0 (Wagdare *et al.*, 2011). Knowing that the dissolution medium used benefits EDGFS dispersion, it can be stated that the SVT release was rapid because of this chemical characteristic of the polymer (Niranjan Patra *et al.*, 2017).

In the case of EDGNE+SVT nanoparticles, we have observed a bimodal release profile. A rapid release ( $\pm 45\%$ ) – or “burst” – of SVT was observed within the first 10 minutes of test, which supports the theory that the drug is present on the surface of the nanoparticle. Subsequently, between the time of 10 and 180 minutes, the SVT release rate lowers and can be described as sustained.

Dissolution profile analysis allows determining the drug release kinetics from the nanoparticles (Abioye, Armitage, Kola-Mustapha, 2016). Among the many mathematical models available, seven different models were empirically selected for the present study. The mathematical models used and the corresponding determination coefficients ( $r^2$ ) are shown in Table III.

Knowing that the greater the  $r^2$  value the more explanatory the model, that is, the better it fits the sample, the zero-order and Baker-Lonsdale models are, respectively, the ones that best fit and justify the mechanisms of SVT release from the nanoparticles produced with polymers EDGFS and EDGNE.

**TABLE III** - Mathematical models and their determination coefficients ( $r^2$ ) used to characterize release kinetics of simvastatin from Eudragit® polymeric nanoparticles

Kinetic Model	Determination Coefficient ( $r^2$ )	
	Nano EDGFS+SVT	Nano EDGNE+SVT
Baker-Lonsdale	0.9803	<b>0.9894</b>
Higuchi	0.9837	0.9442
Hixson-Crowell	0.9639	0.9791
Zero Order	<b>0.9973</b>	0.9791
Peppas	0.9900	0.9863
First Order	0.9365	0.9856
Weibull	0.9900	0.9863

Bold values represent the most significant models; simvastatin-loaded Eudragit® FS30D nanoparticles (Nano EDGFS+SVT); simvastatin-loaded Eudragit® NE30D nanoparticles (Nano EDGNE+SVT); n = 3.

EDGFS+SVT nanoparticles achieve zero-order release kinetics, which is characterized by a continuous release of the same amount of drug per unit time. Matrix systems containing poorly soluble drugs are typically characterized by release kinetics of this nature (Zhang *et al.*, 2017). In turn, EDGNE+SVT nanoparticles achieve SVT release kinetics as per the Baker-Lonsdale model, usually used to describe controlled drug release from spherical matrices (Scioli Montoto *et al.*, 2018).

Regarding the drug release mechanism, based on the power law proposed that represents the “Peppas equation” (Siepmann, Peppas, 2011) it was possible to calculate the diffusional exponent (n) for such spherical drug delivery systems. The n value for EDGFS+SVT nanoparticles was 0.11, thus lower than 0.43 which means that the SVT is released by Fickian diffusion. On the other hand, the n value for EDGNE+SVT nanoparticles was 0.51 i.e.,  $0.43 < n < 0.85$ , therefore the release mechanism is an anomalous transport, which is an equilibrium between Fickian and Case II (polymer relaxation controlled release).

Eudragit® based nanoparticles have been used to overcome the low solubility and enhance the bioavailability of several drugs e.g., efavirenz (Hari *et*

*al.*, 2016), atazanavir (Shing, Pai, 2016) and silymarin (Younis, Shaheen, Abdallah, 2016; El-Nahas *et al.*, 2017). In these cases, remarkable increase in drug concentration in serum and major organs, including liver compared to the free drugs have been reported. Additionally, Abdel-Wahhab *et al.* (2017) have ratified the low toxicity of Eudragit® polymers nanoparticles in an animal model. Together with their known biocompatibility, Eudragit® nanoparticles are rapidly extracted from the systemic circulation by the mononuclear phagocytic system and are able to accumulate in the liver (Rolland *et al.*, 1989), thus suggesting that we can reach a liver-targeted delivery of our nanoparticles. Further experimental work need to be performed in order to endorse the liver deposition of Eudragit® NE30D nanoparticles.

These features may be useful for increasing the half-life and, consequently, the bioavailability of SVT in the liver. Moreover, the Eudragit® NE30D nanoparticles have prospect to be used for exploring alternative administration routes e.g., mucosal and transdermal, aiming at to achieve a liver-targeted drug delivery, that will also be the aim of further investigation of our research group.

## CONCLUSIONS

The nanotechnology was herein used envisioning decreasing crystallinity, altering solubility and controlling the velocity and extent of SVT availability. By mean the FT-IR and DSC analysis we have noticed the amorphization of the drug. This usually lead to an increase in drug solubility and availability in the desired release site, which is intended to be controlled by the polymer of the engineered delivery matrix. Data arising from the release study indicate that the polymeric nanoparticle obtained with Eudragit® NE30D is capable of releasing the drug in a bimodal controlled manner *in vitro* i.e., a first phase of “burst release” which is followed by a second phase of prolonged release.

Altogether, these findings and literature reports make it possible to assert that the novel strategy for controlling the drug release based in the use of nanoprecipitation technique and Eudragit® NE30D as matrix polymer could be extended for lipophilic statins with diminished half-life and low bioavailability (e.g, lovastatin) and drugs used in the treatment of hepatic illness such as cirrhosis and cancer.

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